



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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D4130-1

Job Sheet 183332



Part No: D4130-1

Job Qty: 1 ea

Part Name: Fwd Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP Rev:A 10.06.08 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 18/09/19
100	Waterjet	1 pcs	9/21/18	9/21/18	0.00	0.29	Waterjet1		SC 18/09/19
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC2 Waterjet-3		SC 18/09/19
120	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC8-4		SEP 21 2018 68
130	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3	PK6	SEP 21 2018 6 9-89
140	QC21-SA	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 21 2018 9-89

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	15.6500 sf (15.65 ea)	90-Start up Operation	M138511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	16	2,244	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No: _____ Date : _____ DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON T6G 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaero.com Date: 09/20/18 Container No: S111888 Part: D4130 - 1 Job No: 183332 Serial No/Batch: S111888 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's	DISPOSITION Rework ☐ Scrap ☐ Use as is ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">Cross tube ☐</td> <td style="width:33%;">Water Jet ☐</td> <td style="width:33%;">Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>osite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	osite ☐	Supplier ☐	
Cross tube ☐	Water Jet ☐	Engineering ☐													
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Finishing ☐	Rec/Store/Packaging ☐	Other ☐													
osite ☐	Supplier ☐														
			MRB (QSI042) Approval												
			Completed By												
			Lead hand / Supervisor Approval Verification												
			QC / QA Coordinator Approval												
Environment De: _____ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	EGORY <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:50%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence										
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OTHER : _____															

